

Prospective life cycle assessment for biorefinery concept development

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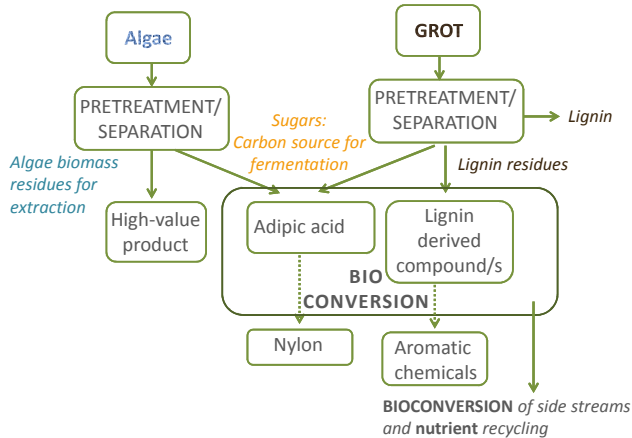
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Outline

- 1 An example of prospective LCA in biorefinery development
- 2 A definition of prospective LCA
- 3 Use of scenarios in prospective LCA and a proposed scenario approach
- 4 Application of the proposed scenario approach
- 5 Conclusion

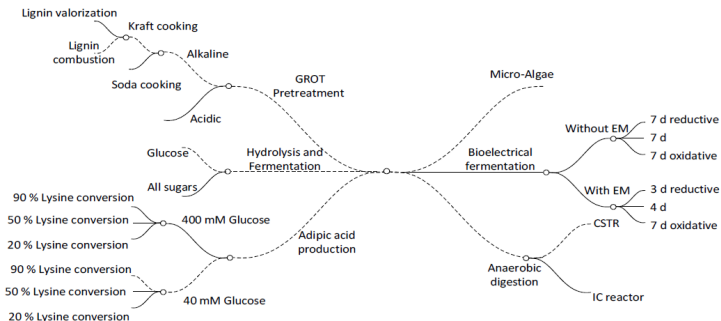
Bio-based production of adipic acid



- Biorefinery concept for the production of bulk and fine chemicals
- Bulk chemical → Adipic acid¹, lignin derivative
- Fine chemical → Lutein

¹ R. Aryapratama and M. Janssen, *J Clean Prod* 164 (2017), pp. 434–443.

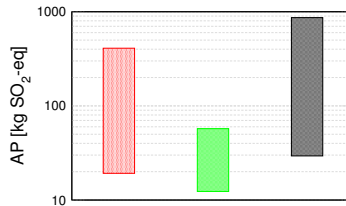
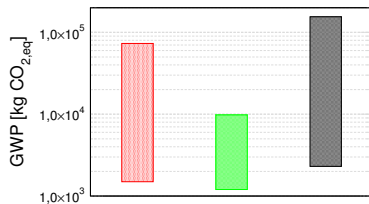
Construction of process alternatives



Twelve alternatives were constructed for the assessment

- Lysine conversion → 20 %, 50 % and 90 %
- Sugar concentration → 40 mM and 400 mM
- Sugar conversion → Only glucose, all sugars

Range of environmental impacts

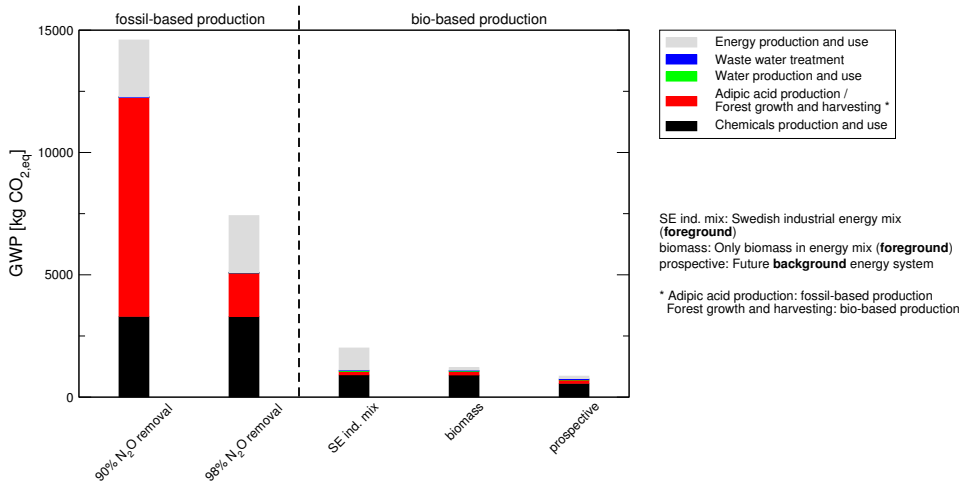


Variation due to

- Heating and cooling demand of the alternative
- Foreground energy system

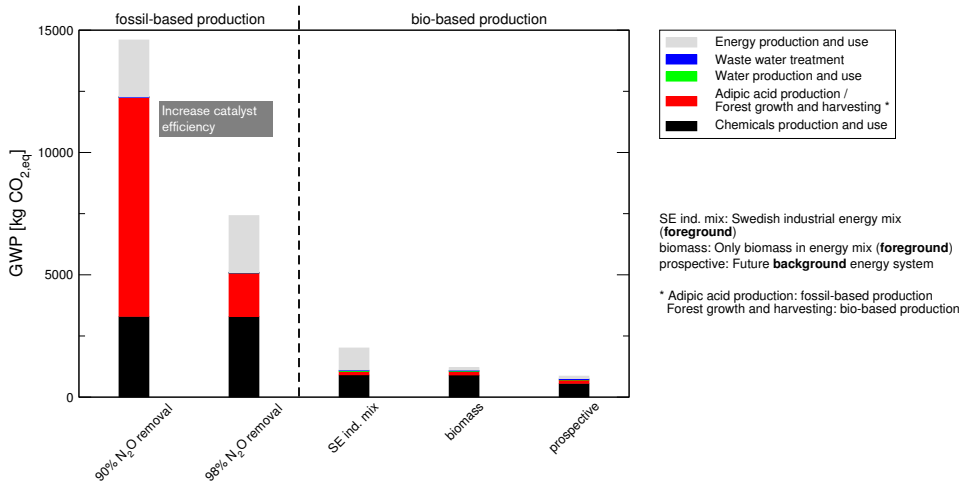
Improvements in climate impact

From fossil-based to bio-based production



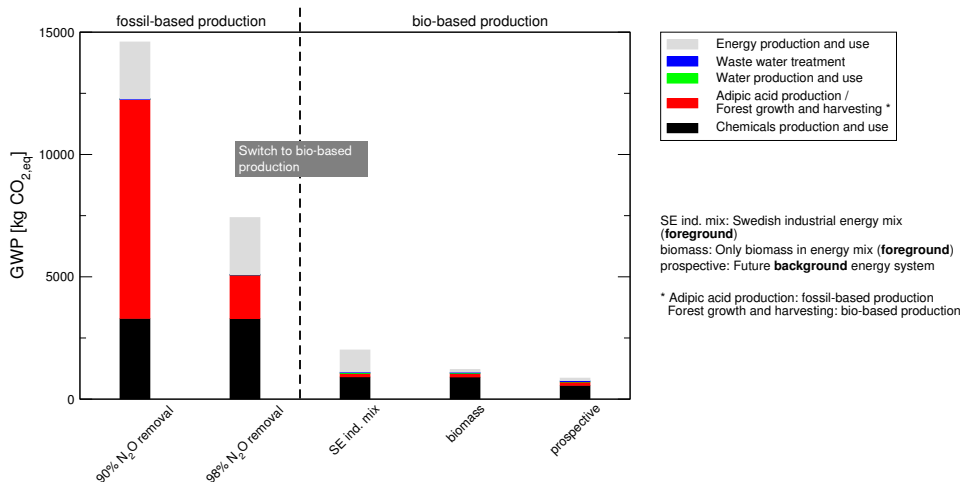
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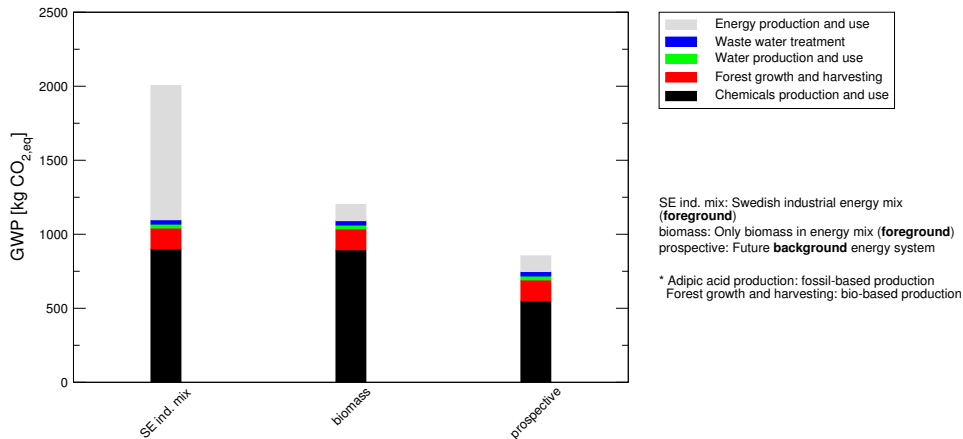
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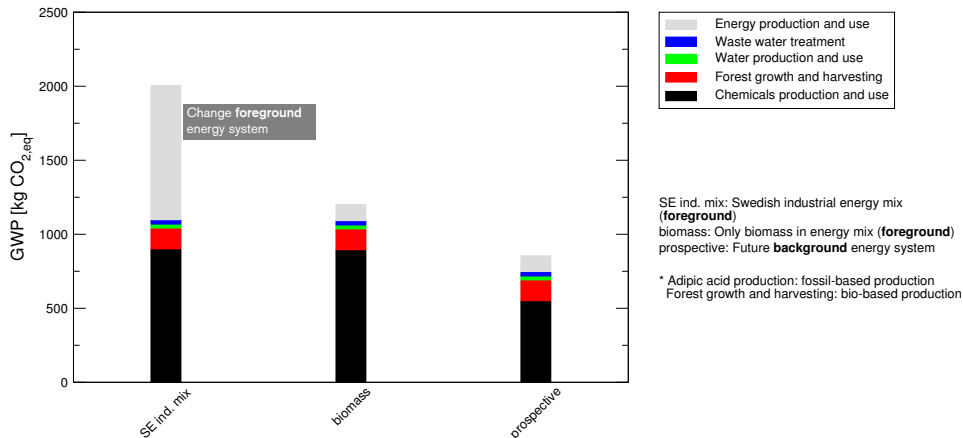
Improvements in climate impact

Bio-based production



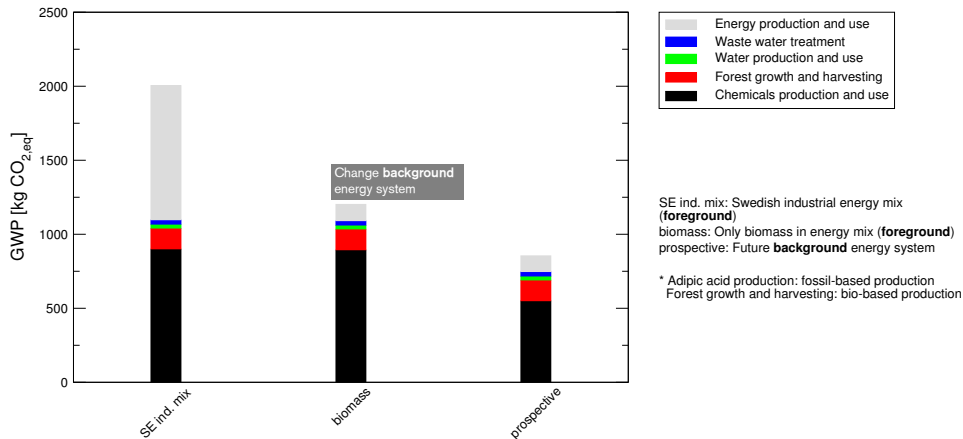
Improvements in climate impact

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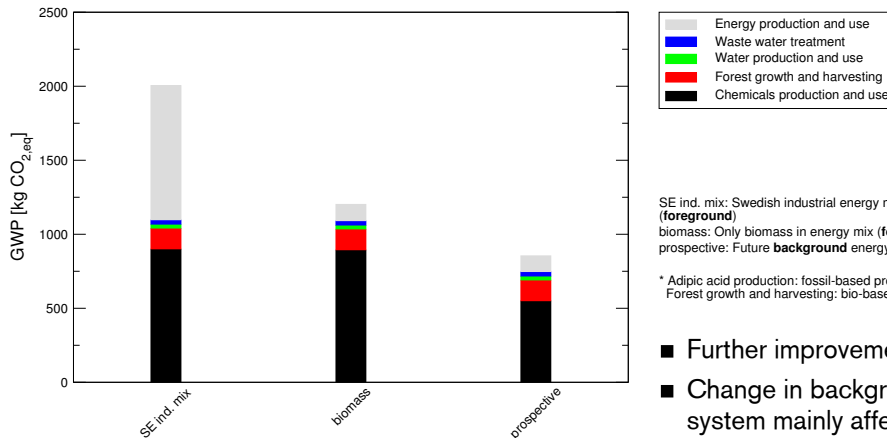
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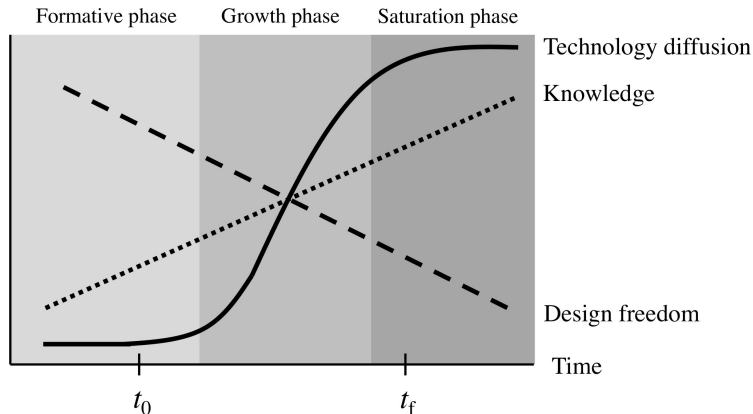
Improvements in climate impact

Bio-based production



- Further improvements are possible
- Change in background energy system mainly affects chemicals production

Prospective LCA – a definition



Definition of pLCA² →
“Studies of emerging technologies in early development stages, when there are still opportunities to use environmental guidance for major alterations”

²R. Arvidsson et al. *J Ind Ecol* 22 (2018), pp. 1286–1294.

Some recommendations for doing prospective LCA²

■ Technology alternatives

- 1 Focus on a specific function provided by different technologies
- 2 Cradle-to-gate studies of technologies with many potential future uses
- 3 Focus on a specific technology to illustrate a relevant point for the future

²R. Arvidsson et al. *J Ind Ecol* 22 (2018), pp. 1286–1294.

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■ Foreground system data

- Predictive scenarios → Based on forecasts or trends
- Scenario ranges → Illustrate potential environmental impact

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- Technology alternatives
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- Foreground system data
 - Predictive scenarios → Based on forecasts or trends
 - Scenario ranges → Illustrate potential environmental impact
- Background system
 - Avoid mismatch between foreground and background systems
 - Use scenarios as for the foreground system

²R. Arvidsson et al. *J Ind Ecol* 22 (2018), pp. 1286–1294.

A very short literature review on scenarios in (prospective) LCA

- The use of scenarios in LCA is not something new³
- Recent literature on pLCA highlights the use of scenarios^{4,5,6}

³ B. P. Weidema et al. Ed. by G. Rebitzer and T. Ekvall. Pensacola: SETAC Press, 2004.

⁴ J. A. Bergerson et al. *J Ind Ecol* 24.1 (2020), pp. 11–25.

⁵ G. Thomassen et al. *Green Chem* 21.18 (2019), pp. 4868–4886.

⁶ N. Thonemann, A. Schulte, and D. Maga. *Sustainability* 12.3 (2020).

⁷ M. Spielmann et al. *Int J Life Cycle Assess* 10.5 (2005), pp. 325–335.

A very short literature review on scenarios in (prospective) LCA

- The use of scenarios in LCA is not something new³
- Recent literature on pLCA highlights the use of scenarios^{4,5,6}
- Guidance on how to design and develop scenarios in pLCA does not seem to be abundant
 - Only example is by Spielmann et al (2005)⁷
 - Method for quantification of scenarios at the unit process level was presented

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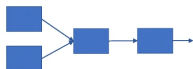
Quantification of scenarios

Foreground system⁸

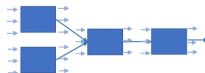
Upscaling steps



1. Projected technology scenario definition



2. Preparation of a projected LCA flowchart



3. Projected data estimation

Technology expertise



LCA expertise

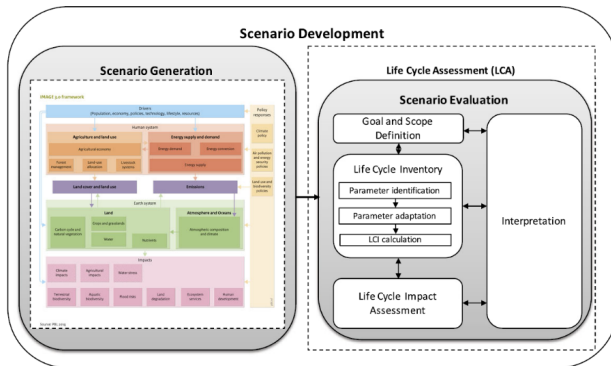


- Technology experts should be involved; technology scenario development should be reported
- LCA experts define full flowchart; report how technology scenarios have been translated
- Cooperation between LCA and technology experts

⁸ N. Tsoy et al. *Int J Life Cycle Assess* 25.9 (2020), pp. 1680–1692.

Quantification of scenarios

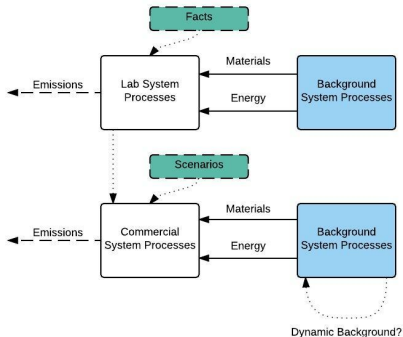
Background system⁹



- Coupling of LCI energy scenarios and Integrated Assessment Models (IAMs)
- Integration of future scenarios from the IMAGE model into ecoinvent

⁹ A. Mendoza Beltran et al. *J Ind Ecol* 24.1 (2020), pp. 64–79.

Scenario types and methods



■ Types¹⁰

- Predictive → How the future will develop
- Explorative → How the future could develop
- Normative → How the future should develop

■ Methods

- General Morphological Analysis¹¹
- Scenario Planning¹²
- Formative Scenario Analysis¹³

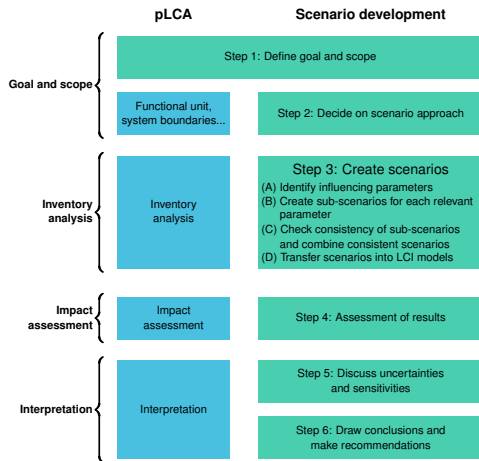
¹⁰ L. Börjeson et al. *Futures* 38.7 (2006), pp. 723–739.

¹¹ T. Ritchey. *16th Euro conference on Operational Analysis*. 1998.

¹² P. J. H. Schoemaker. *Sloan Manage Rev* 36.2 (1995), pp. 25–40.

¹³ R. W. Scholz and O. Tietje. Thousand Oaks, California: Sage Publications, Inc., 2002.

A proposed scenario approach I¹⁴



- Scenario development depends strongly on the overall goal and scope of the LCA
- Scenarios may be predictive, explorative or normative
- **Scenarios need to be created for the foreground and the background systems**
- Assessment for each of the scenarios is done
- Parameter uncertainty is analyzed
- Conclusion are drawn and recommendations are made

¹⁴ Manuscript in preparation - Langkau et al

A proposed scenario approach II¹⁴

- 1** Identify influencing parameters → Which parameters influence the answers to the research question?
- 2** Create sub-scenarios for each relevant parameter → Which developments are possible for each relevant parameter?
- 3** Check consistency of sub-scenarios and combine consistent scenarios → Which developments of different parameters are consistent with each other?
- 4** Transfer scenarios into LCI models → Which results follow from the made assumptions?

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A proposed scenario approach II¹⁴

- 1 Identify influencing parameters → Which parameters influence the answers to the research question?
 - Research question: What future developments of a process / product / service are plausible?
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- 2 Create sub-scenarios for each relevant parameter → Which developments are possible for each relevant parameter?
 - Several plausible developments of each relevant parameter
- 3 Check consistency of sub-scenarios and combine consistent scenarios → Which developments of different parameters are consistent with each other?
 - Many formally possible combinations of sub-scenarios → Find most plausible ones
- 4 Transfer scenarios into LCI models → Which results follow from the made assumptions?

¹⁴ Manuscript in preparation - Langkau et al

Can carbon fiber composites have a lower environmental impact than fiberglass?¹⁶

- Lightweighting of vehicles → Reduction of fuel consumption during use
- Use of composites
 - Glass fiber reinforced polymers, GFRP (also known as fiberglass)
 - Carbon fiber reinforced polymers, CFRP (also known as carbon fiber composites)

¹⁵ F. Hermansson, M. Janssen, and M. Svanström. *J Clean Prod* 223 (2019), pp. 946–956.

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- Shift from GFRP to CFRP may increase the climate impact and energy use¹⁵
 - Due to the energy intensive carbon fiber production process
 - Carbon fiber production process generally contributes the most to the CFRP life cycle environmental impact

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- Shift from GFRP to CFRP may increase the climate impact and energy use¹⁵
 - Due to the energy intensive carbon fiber production process
 - Carbon fiber production process generally contributes the most to the CFRP life cycle environmental impact
- A pair of car mirror brackets are the subject of study
 - To assess the potential impacts of the future use of CFRP and GFRP to explore if and under what conditions CFRP can outcompete GFRP environmentally

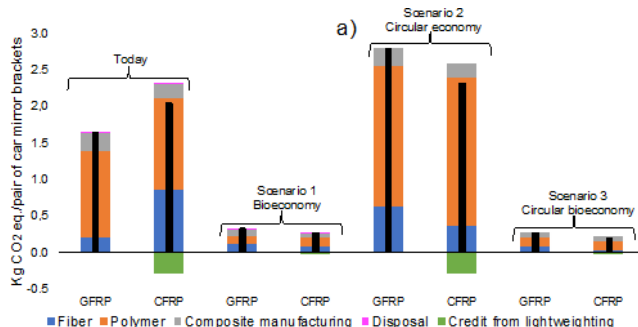
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The constructed future scenarios

- Scenario parameters related to the foreground or background system were established
- Causal loop diagram was made to map how these parameters interrelate
- Consistency check of the possible scenarios was done in order to reduce their number
- Three different scenarios were constructed
 - 1 Future with a strong focus on the bioeconomy – Only lignin-based carbon fibres, sent to landfill, used in a BEV
 - 2 Future with a strong focus on a circular economy – Only fossil-based carbon fibres, fully recycled, used in an ICEV
 - 3 Future with a strong focus on a circular bioeconomy – Only lignin-based carbon fibres, fully recycled, used in a BEV

Climate impact results for the three scenarios



- Today → Carbon fibre production is detrimental
- Bioeconomy scenario → In a carbon-lean energy system, reduction in energy use has less influence
- Circular economy scenario → Lower climate impact for CFRP thanks to recycling
- Circular bioeconomy scenario → Situation is similar to the bioeconomy scenario

Conclusions

- LCA can be used for assessing emerging biorefinery technologies and for guiding early technology development → Prospective LCA
- An approach to scenario construction for prospective LCA was proposed
 - Integrated in the goal & scope definition and inventory analysis steps of the LCA
 - Different scenario types can be constructed
 - Consistent scenarios are obtained

Conclusions

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- An approach to scenario construction for prospective LCA was proposed
 - Integrated in the goal & scope definition and inventory analysis steps of the LCA
 - Different scenario types can be constructed
 - Consistent scenarios are obtained
- Future work
 - Development of future scenarios → Integration of scale-up approaches in LCA, further refinement of scenario development
 - Impact assessment → New types of environmental problems, selection of impact categories

Acknowledgement

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THANK YOU

Any questions?